



The Biorefinery concept applied to microalgae



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LIPINOV 23/11/2015

Outline

- ❑ **AlgoSource : integrated on the whole value chain**
- ❑ **Biorefining : the way to put value into your biomass**
- ❑ **Algorefining technologies that work today**
 - ❑ **Generic methodology**
 - ❑ **Real Examples**
- ❑ **Biorefining for a sustainable microalgae development**

- ❑ More than 20 years of experience, with Alpha Biotech producing and transforming microalgae since 1993.
- ❑ 26 people (20 employees, 6 partners)
- ❑ Turnover ~ 1,6 M € in 2015, profitable
- ❑ Key development: Algo-refining
- ❑ 4 patents

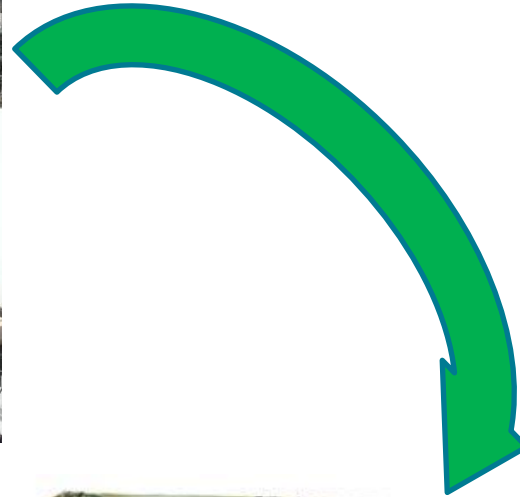


❑ Key partnership, University of Nantes : GEPEA Lab
Pr. Legrand & Jaouen & Pruvost (CNRS)

www.gepea.fr

50 researchers on microalgae. Since 1985, 300 publications, 10 patents on Process engineering applied to microalgae

We produce and refine our microalgae biomass



**CERTIFIED
ISO 9001/14001**



Antioxydant and immune system booster

AlgoSource Products (Alpha Biotech)

Production of functional ingredients for the cosmetic and nutraceutical industries since 1993

We provide engineering services: feasibility studies, economic analysis, production systems

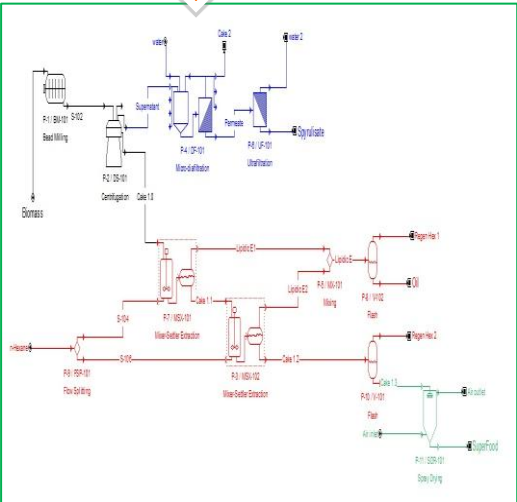
Non-fully controlled systems

Automation

**CERTIFIED
ISO 9001/14001**

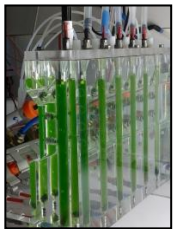


**Pure inoculum
Production
50 to 200 litres**

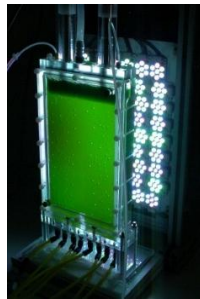


Refining

Screening tool

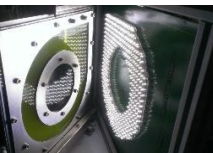


**MultiCells
PBR**



**High-
power
LEDs**

**Flat panel & Torus
PBRs**

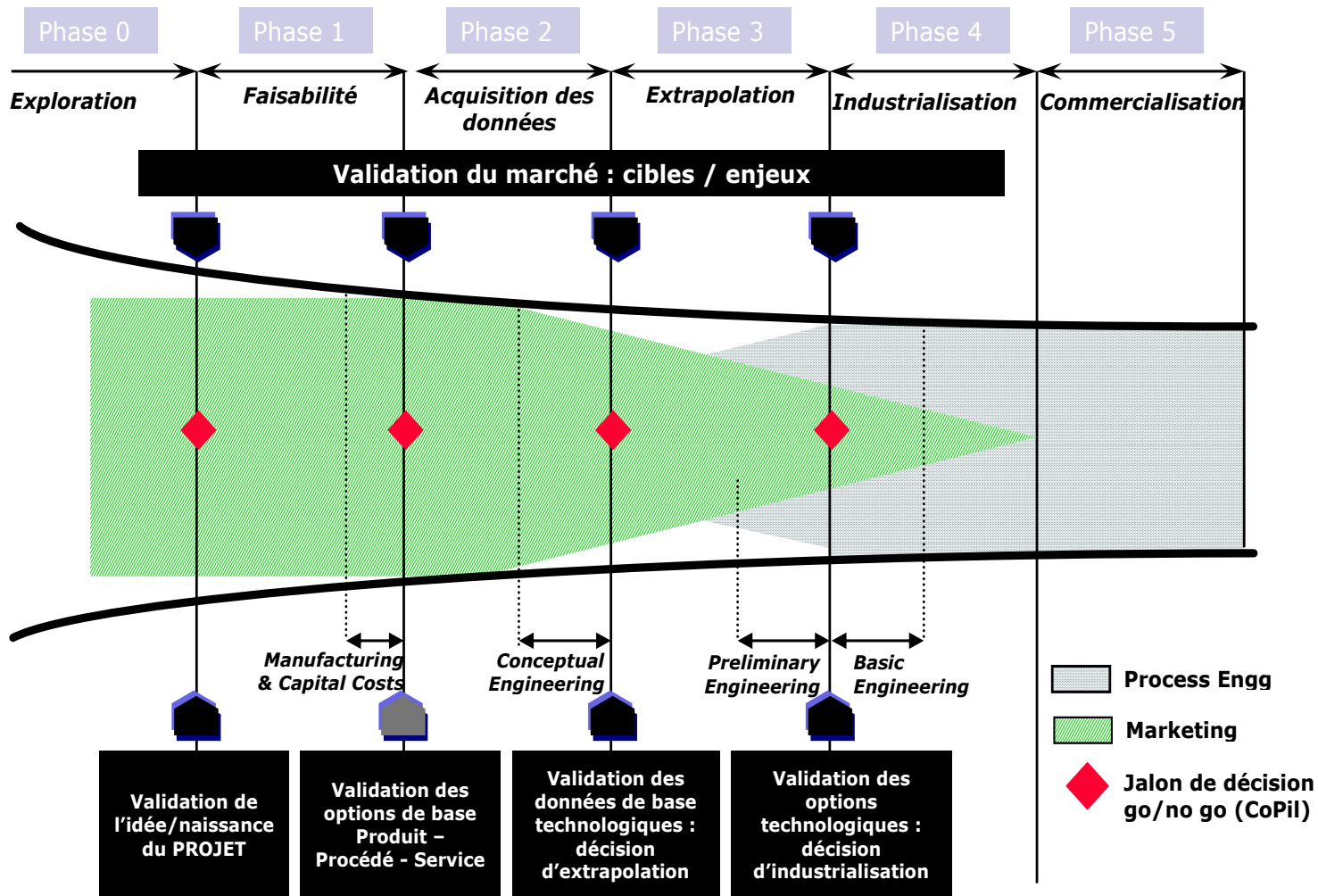


autoclavable

**Autoclavable
Control
supervisory
software**

**Airlift flat
panel PBR**

Industrial innovation development methodology



Early Techno-Economic Analysis

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Companies and final consumers are interested in functions, not micro-algae



Anti-cancer



Skin Protection



Strengthen your Natural Defenses

Alcorefining is the way to optimize the production of those products and the value of your biomass

Microalgae Main commercial products

- **Beta-carotene: BASF, Nikken Sohonsha (Nature-Beta Technologies)**

- **DHA : DSM**

- **Astaxanthin : Algatechnologies, Cyanotech, Fugi, Parry...**

- **Superfood: Spirulina, Chlorella, AFA, Odontella, Euglena**

- **Special food for Aquaculture: EPA-DHA**

- *Nannochloropsis, Phaeodactylum, Skeletonema, T-iso, Pavlova, Tetraselmis, Chaetoceros ...*

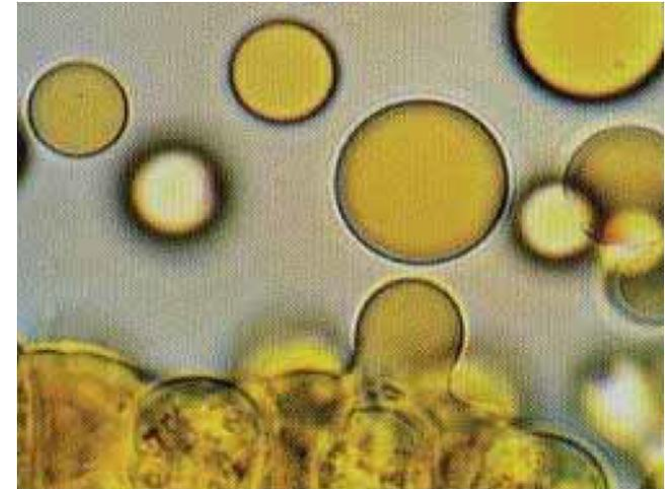
- **Cosmetic Ingredients**

- *Porphyridium, Thalassossiera, ...*

- **Phycocyanin**

LIPIDS from microalgae that are not commercial

- **Biofuels : C14-C18 saturated**
- **Zeaxantin, and other Carotenoids**
- **EPA**
- **Phyto-Sterols**
- **Squalene : C30**
- **Alcan**
- **C34-C48 (Botryococcene)**
- **C90 sporopollenin**
- **And many others to be discovered**



BIO-BITUMEN

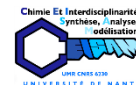
- Replace fossil-based bitumen
- 50% biomass conversion
- Standard visco-elastic properties



Patented process

Algoroute

Région
PAYS DE LA LOIRE



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Algorefining: a core activity for AlgoSource

- **2011-2014- ANR AlgoRaffinerie:** formalization of a methodology, and concept development on Porphyridium and Chlorella.
- **2012-2015- FP7 BIOFAT** application of the concept on Nannochloropsis and Tetraselmis in the scope of energy production. Development of wet extraction
- **2013-2016- ADEME AlgoRaff:** : development of a Spirulina Algorefinery; optimization of the refining process as a function of physiological induction: impact on the process and economics
- **2013-2016-Private projects** towards industrial production units: products/process optimization, engineering, marketing, upscaling

Algo-refining Methodology



Step 1 : Identification of the value

Step 2 : Physiological/Topological analyses

Step 3 : Conceptual process design and modelling

Step 4 : Experimental model validation, Upscaling

Step 5 : Techno-Economic optimization, LCA analysis

Algo-refining in the BIOFAT project

Project BIOFAT, FP7, E.U.

Demonstration at industrial scale (1 ha) of the feasibility of biofuels and bioproducts' production.



**Coordinated by
ALGAFUEL (P)**

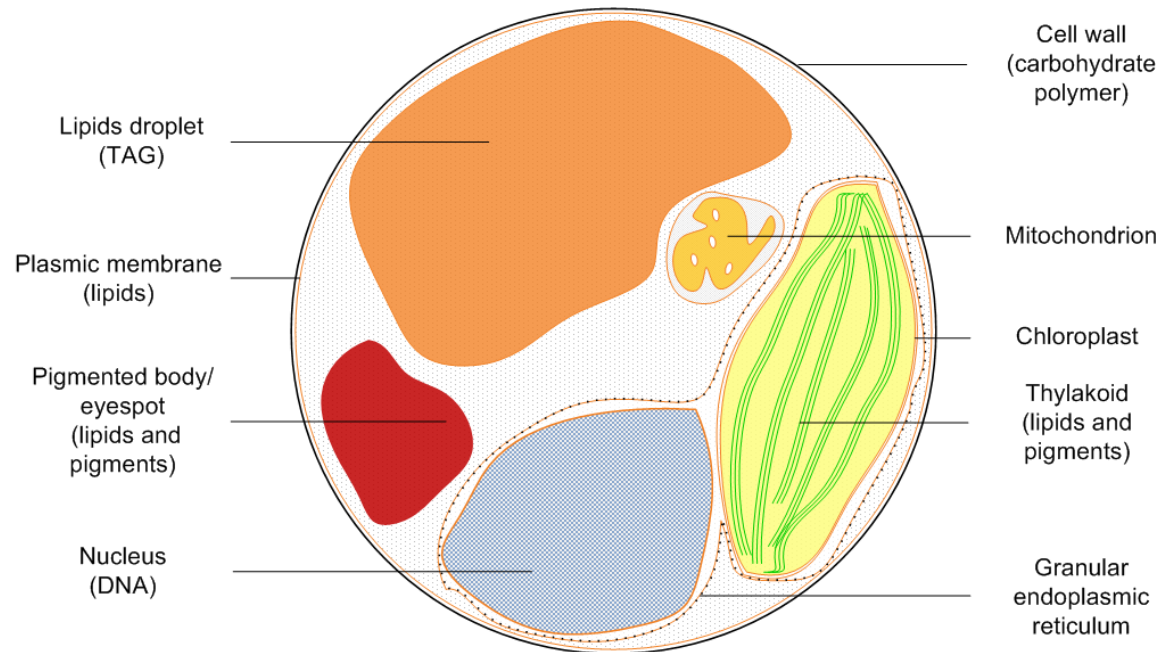
A FOUR-YEAR PROJECT

- 2 academics
- 6 SMEs
- 1 large enterprise
- Portugal (1), Italy (3), Spain (1), Israel (1), The Netherlands (1), France (1), USA (1).

Step 1 : Identification of the value

-Strain 1:

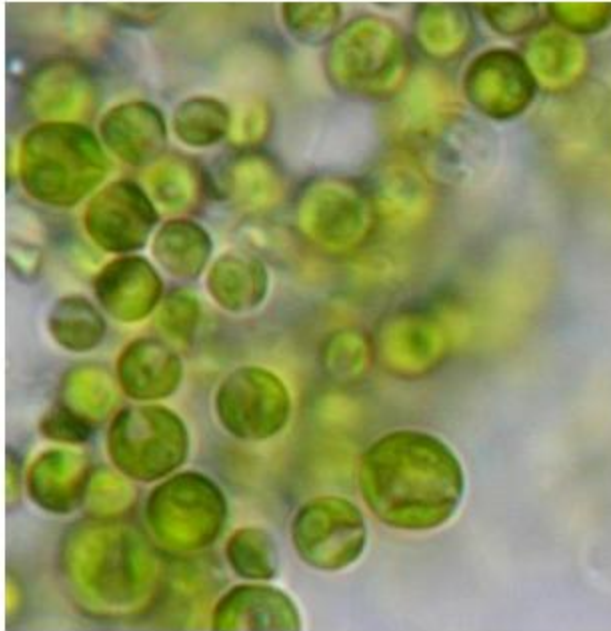
- TAG (0.6\$/kg)
- PUFAs (100\$/kg)
- Pigments:
(100-1000\$/kg)
 - violaxanthin,
 - vaucheriaxanthin
- Vitamins: E > 100\$/kg)



Step 2 : Physiological/Topological analyses

Step 3 : Conceptual process design and modelling

C. vulgaris : CO₂ capture, food grade

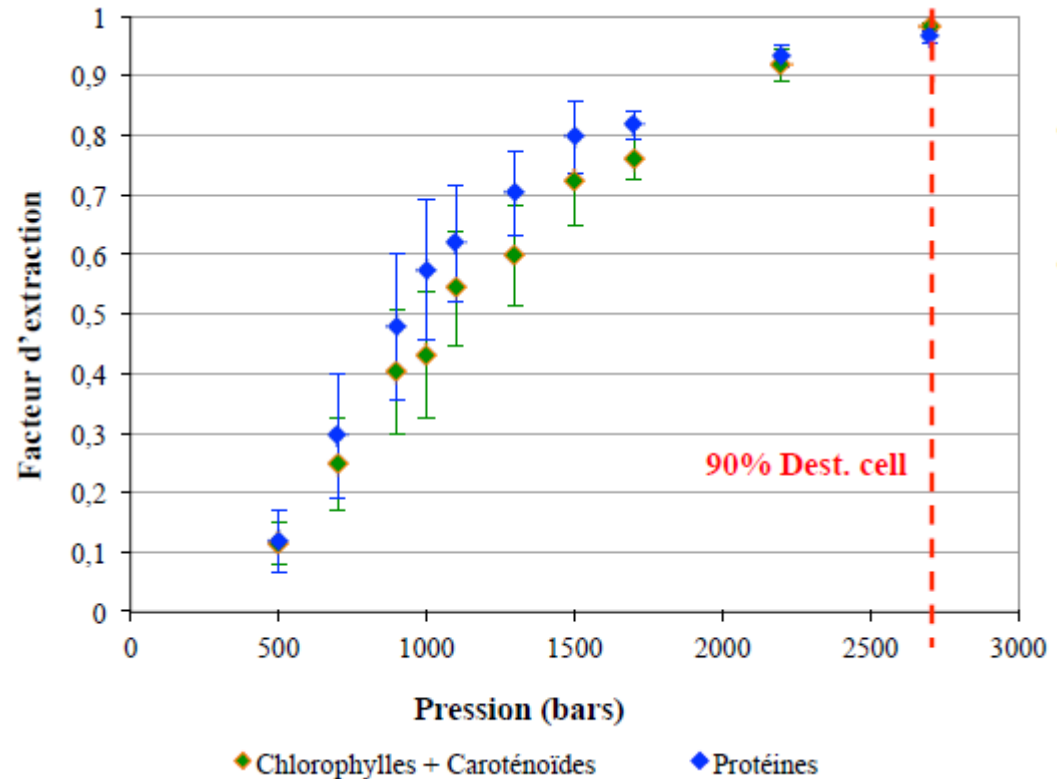
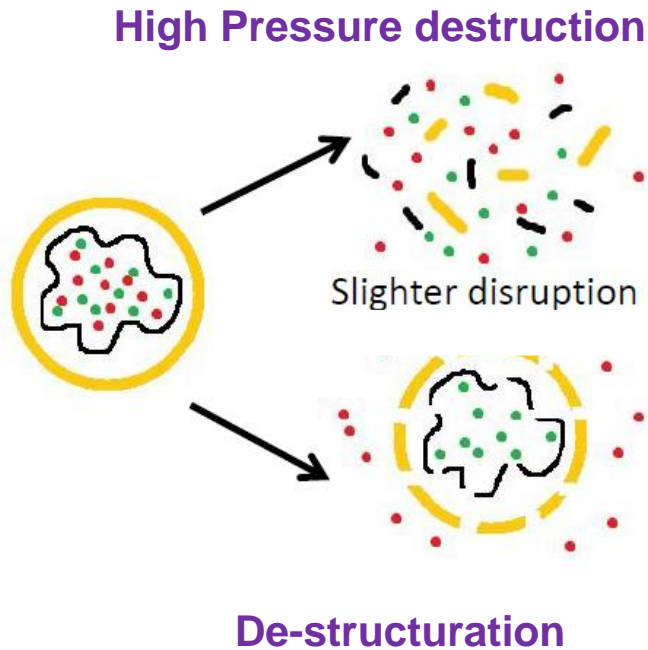


- around 50 % proteins
- around 6 % of TFA
- around 4 % of pigments

Additional value implementation possible with :

- Pigment / protein / lipid fractionation (no purification here)
- No drying
- Continuous and intensified processes (scalable ones)

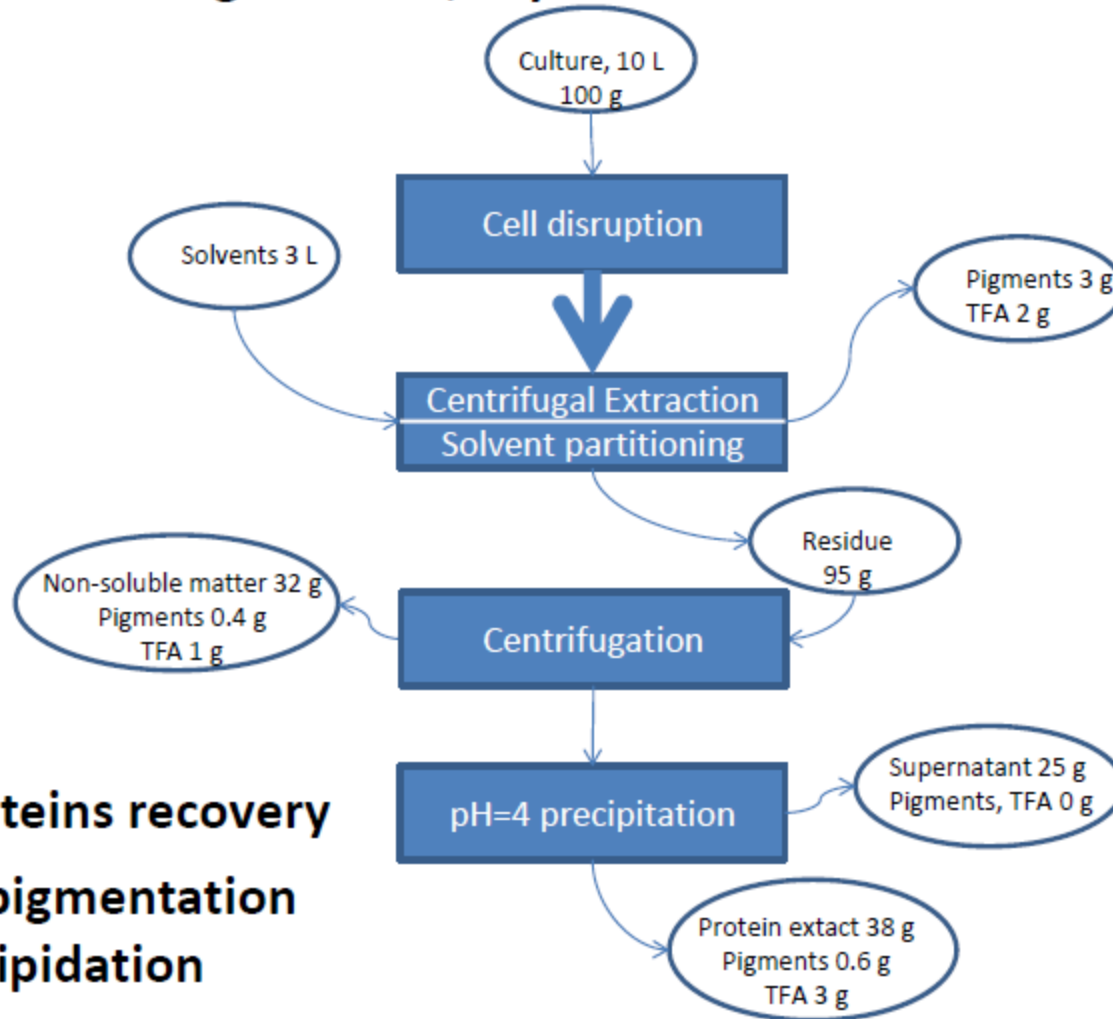
Step 3 : Conceptual process design and modelling



Cell destruction does not allow for a selective extraction, leading to emulsion, increase energy consumption and costs.

Step 4 : Experimental model validation, Upscaling

→ for 100g biomass, dry matter basis

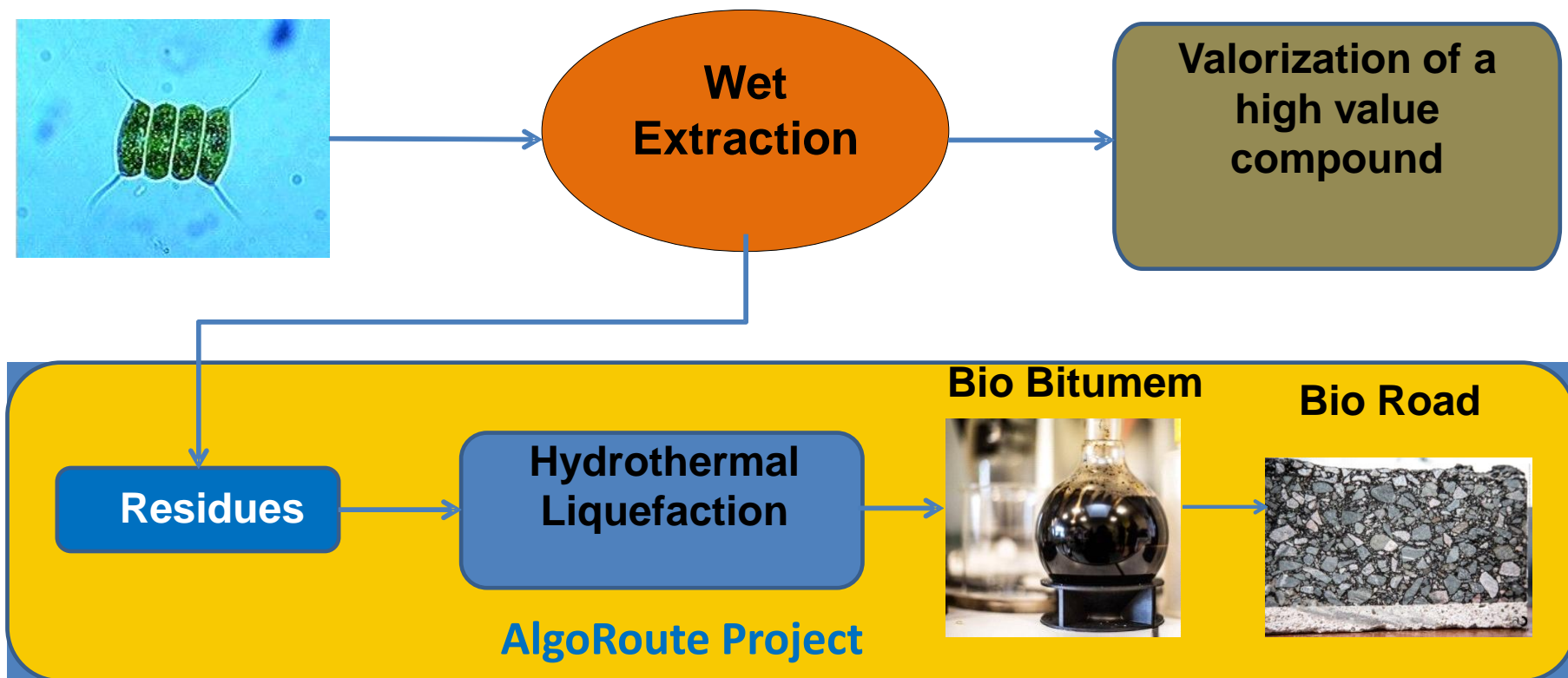


→ 70% proteins recovery

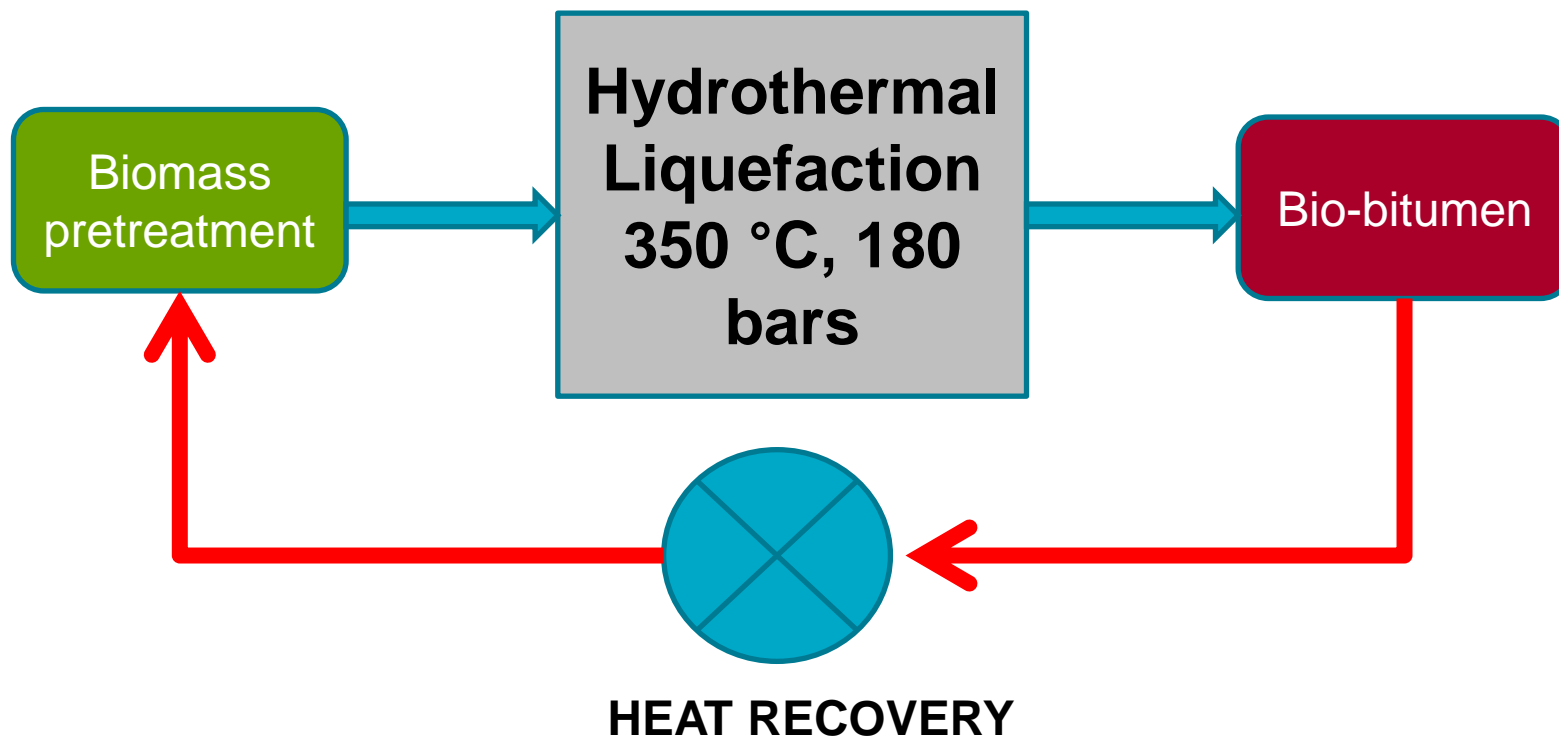
→ 85% depigmentation

→ 50% delipidation

Step 5 : Techno-Economic optimization, LCA analysis



Step 5 : Techno-Economic optimization, LCA analysis



Step 5 : Techno-Economic optimization, LCA analysis

- **1000 ton/year bio-bitumen process capacity**
- **CAPEX < 1000 k€**
- **OPEX 0.7 k€/ton excluding biomass cost and cost of capital**
- **price compatible with current commercial bio-bitumen markets**
- **Project feasibility demonstrated, project phase 2 has been submitted to funding scheme with a large industrial company in France**



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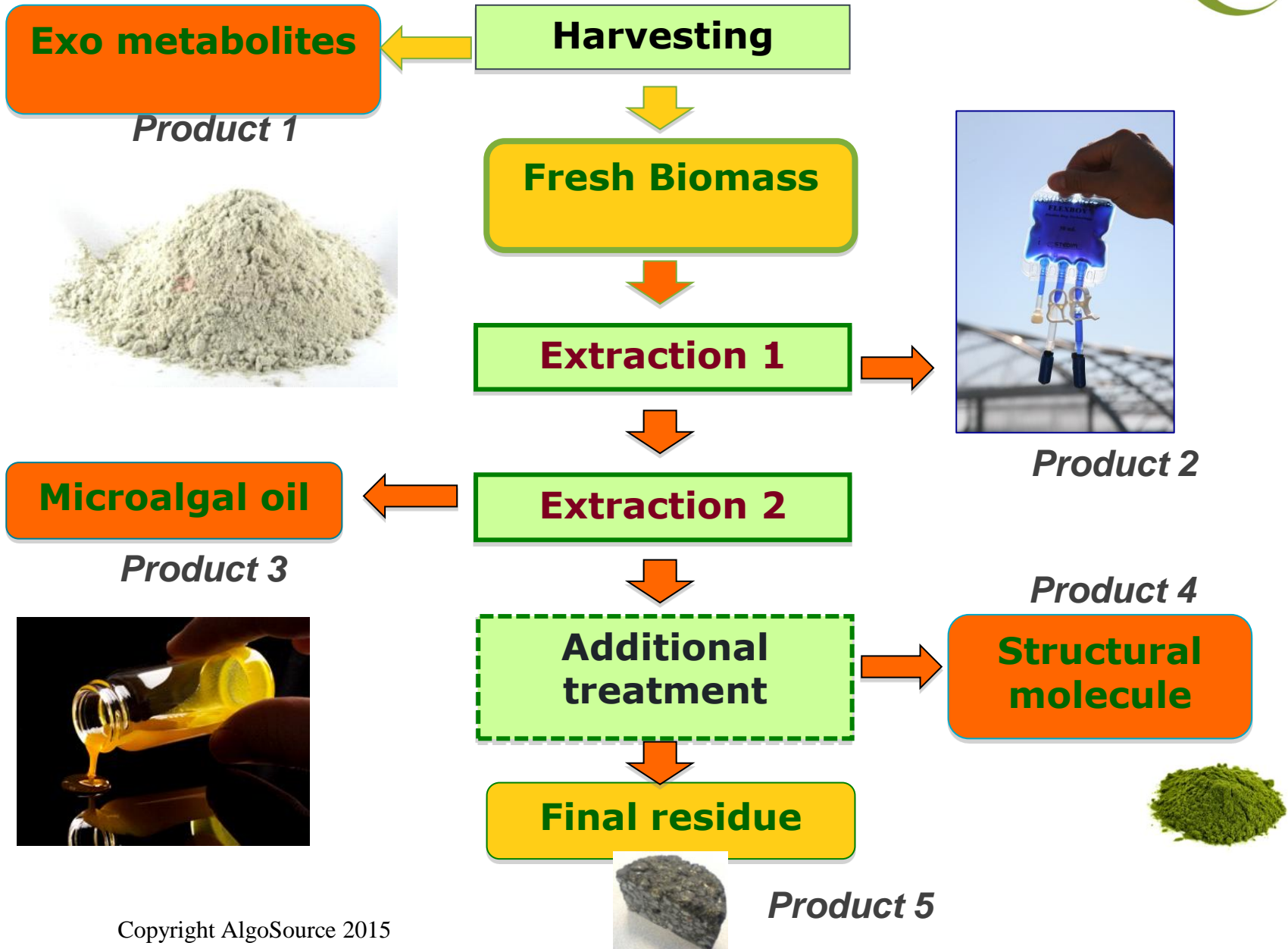
Algoroute



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Algo refining generic process



Conclusion

- Biorefining can unlock your microalgae potential value**
- We provide Process design and early economic evaluation to identify solutions that works**
- We use Process modeling and standard engineering tools for a comprehensive economic, environmental and risk analysis for a sustainable development**
- We use and develop Algorefining in our daily operation since 2008**

Our team gathers expertise on the whole value chain

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Mr. Olivier
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Pr. Pascal
Jaouen



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