



Enzymes form an essential tool of any winemaking process !

3 main types of objectives Process improvement Wine quality enhancement Problem solving

ongoing discussions



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Wine enzyme Regulation

OIV International Enological Codex and Code

EU regulation



Application of enological enzymes is defined by OIV International Enological codex and Code

Till 2013	Since 2013
Pectinases for clarification of grape juices	Pectinases, cellulases, glucanases, xylanases for several application : maceration, yield, clarification ,
Beta-glucanases for filtration of wines	Beta-glucanases for filtration and for ageing on lees
	Glycosidases for hydrolysis of grape aroma precursors
Urease for prevention of ethyl carbamate in wines	Urease for prevention of ethyl carbamate
Lysozyme for prevention of microbial spoilage during fermentation	Lysozyme for prevention of microbial spoilage



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Enological enzymes

Enzymes	Production micro-organisms	Production technique	Formulations
Polysaccharide- hydrolases : pectinases, cellulases, glucanases, xylanases	A. niger, A. aculeatus, T. longibrachiatum	Submerged or surface fermentation Mainly Classical ,	Liquid glycerol/ KCl Avoid Sorbate No benzoate
Glycosidases	A. niger	use of self-cloned still very limited	Microgranulates maltrodextrin
Glucanases	T. harzianum, T sp.	still very inflited	mainouextim
Urease	L. fermentum	?	?
Lysozyme	Egg white	Purified by Chromatography	Pure Microgranulate
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Quality enhancers

Problem solving tools

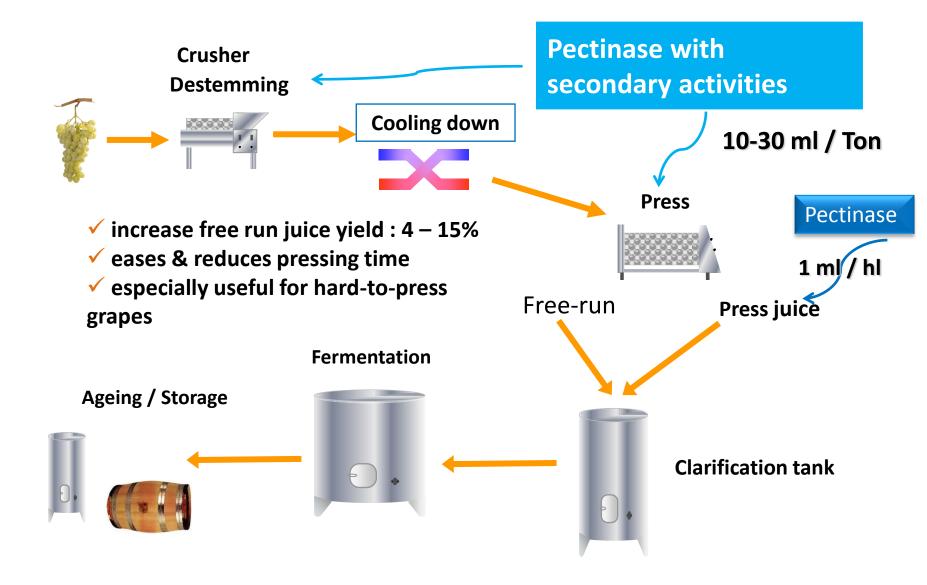
Some debates ongoing



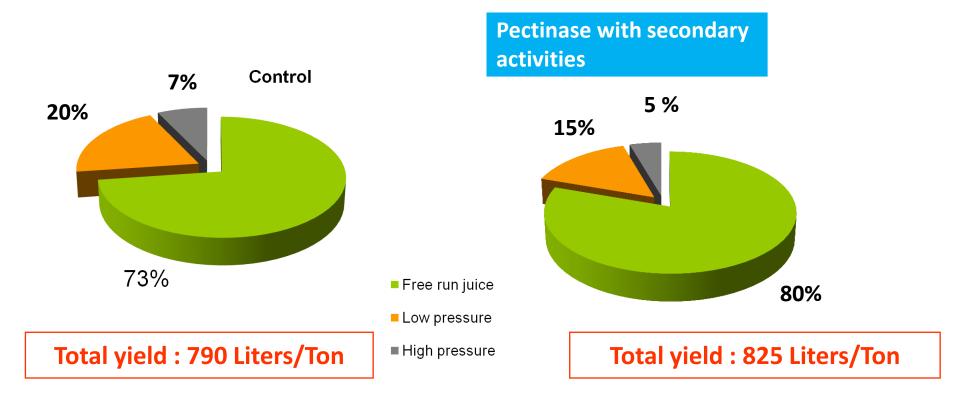
Process improved	Activity profile	Benefits for winemakers
Pressing & yield improvement	Pectinases active on homogalacturonans and arabinan side chains	Cost savings , more juice yield
Clarification of grape musts by Flotation	Pectinase active on homogalacturonans	Time and labour savings
Clarification of grape musts by static settling	Pectinase active on homogalacturonans	Energy & water savings
Clarification of grape musts and wines by filtration	Pectinase active on homogalacturonans Glucanases	Sustainability : less vine land used for same production volume
Thermovinification	Thermostable pectinases	More quality juice : drain juice
		Reduced oxidation due to shorter processing time



Application of pectinases for pressing & yield improvement



Pressing yields with pectinase



Chardonnay, Coop winery Languedoc France

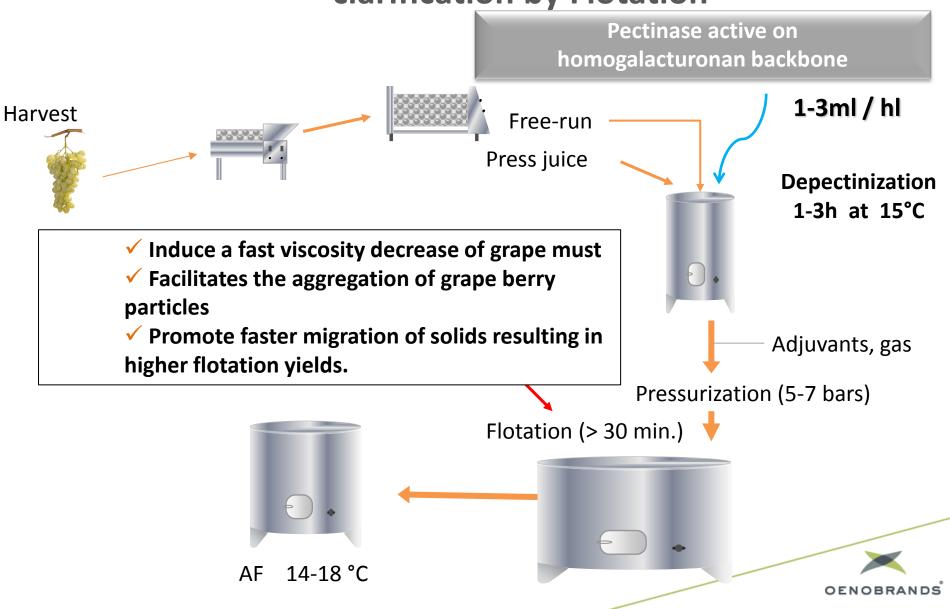
Enzyme : 20 g/Ton

Pneumatic press

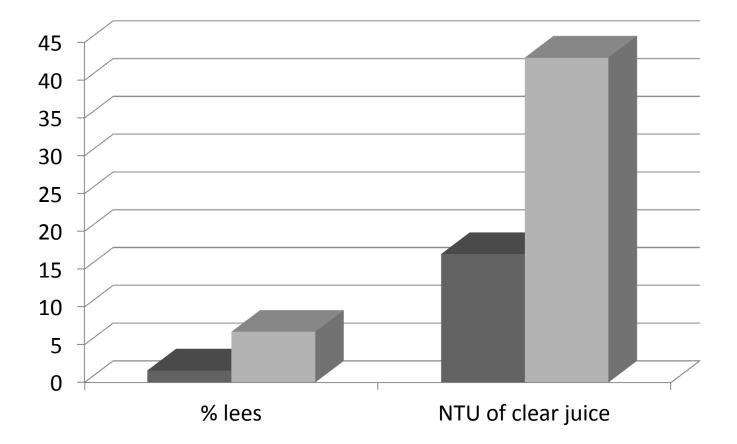
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Clarification of grape musts and wines by filtration	Pectinase active on homogalacturonans Glucanases	Sustainability : less energy used
Thermovinification	Thermostable pectinases	More quality juice : lower turbidity for better wine quality
		Reduced oxidation due to shorter pre-AF processing time

Application of pectinases for grape juice clarification by Flotation

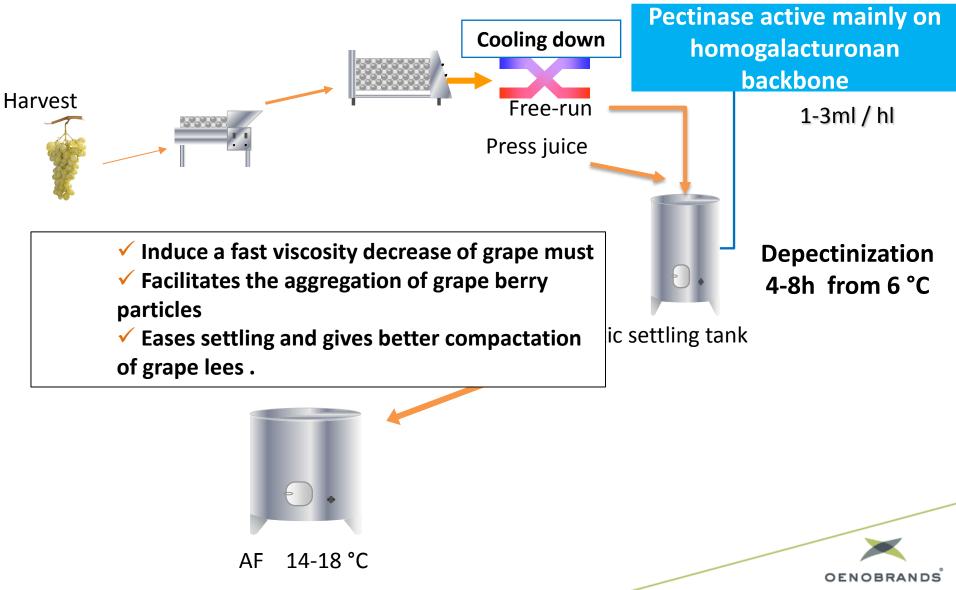


Flotation in Chile, Muscat (Pisco area)



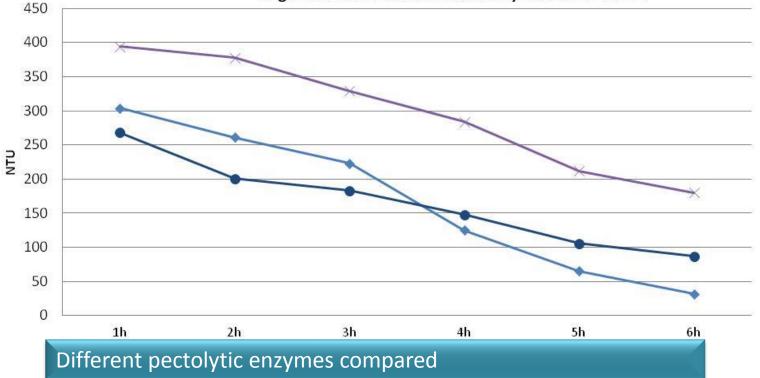
Comparison of 2 Flotation enzymes

Application of pectinases for grape juice clarification by static settling



Static settling in extreme conditions

Argentina 2013 MUSCAT turbidity evolution at 6°C

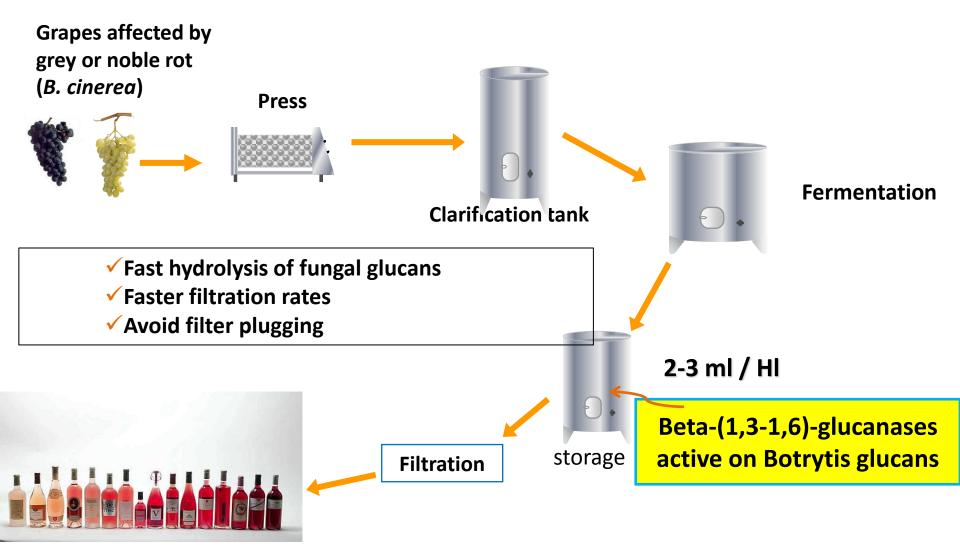


winemaker testimonial: "The enzyme used resulted in faster, more efficient settling. Depectinisation was completed in 2 hours at 6 °C! In the case of Torrontes, (a variety known for its difficult clarification), we obtained both clearer musts and more compact lees

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Clarification of grape musts by static settling	Pectinase active on homogalacturonans and side chains	Energy, chemical & water savings
Clarification of grape musts and wines by filtration	Pectinase active on homogalacturonans Glucanases	Sustainability : less energy used
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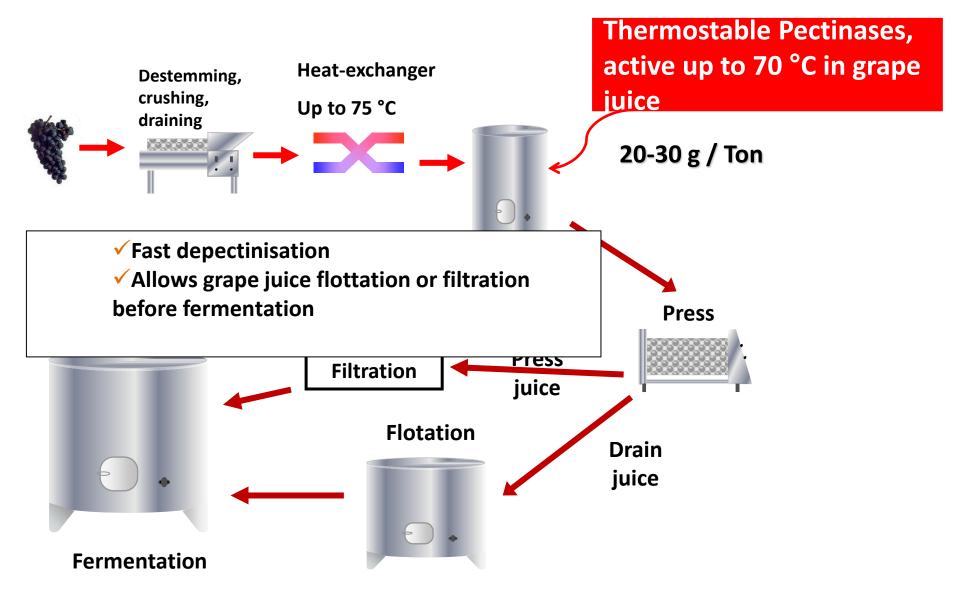
Application of beta-glucanases for wine clarification by filtration



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Clarification of grape musts by Flotation	Pectinase active on homogalacturonans	Time and labour savings
Clarification of grape musts by static settling	Pectinase active on homogalacturonans and side chains	Energy savings
Clarification of grape musts and wines by filtration	Pectinase active on homogalacturonans Glucanases	Sustainability : less energy used
Thermovinification	Thermostable pectinases	Process not applicable without enzyme



Application of pectinases on thermovinification



Application of pectinases on thermovinification

Pectin Test		Enzyme maceration time		
	0 min	60 min	120 min	240 min
Thermostable pectinase	3	2/1	0	0
Standard pectinase	3	3	2	1

Carignan grapes Languedoc 2012



Quality enhancers

Problem solving tools

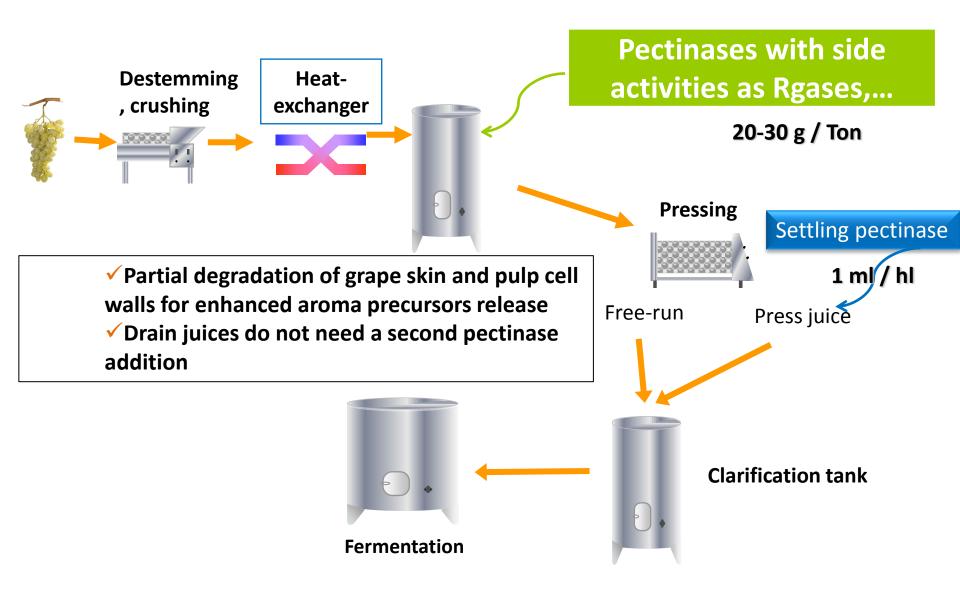
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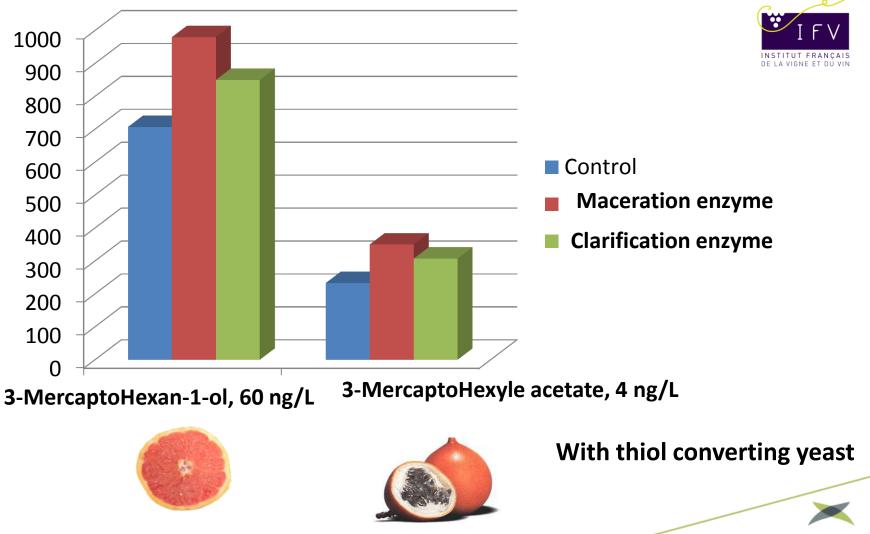
Quality enhancer enzymes

Quality enfances	Activity profiles	Applied to processing step	Benefits for winemakers
Aroma precursors released from grape skins	Pectinases, Rgases,	Skin contact of white and red grapes	Increase in grape aromas as thiols, terpenes,
Tannins and other polyphenols concentration	Pectinases , Rgases, Xylanases, cellulases	Maceration of red grapes	Increase in color and polyphenols, essential for red wine quality
Non volatile glycosylated grape aroma turned into volatile flavors	Glucosidase, arabinosidase, rhamnosidase, apiosidase	Applied to wine	Increased in terpenes and norisoprenoids
Release of specific yeast compounds ()	Beta-(1,6)- glucanases	Ageing on lees, batonnage	mouthfeel, aroma, stability improvement

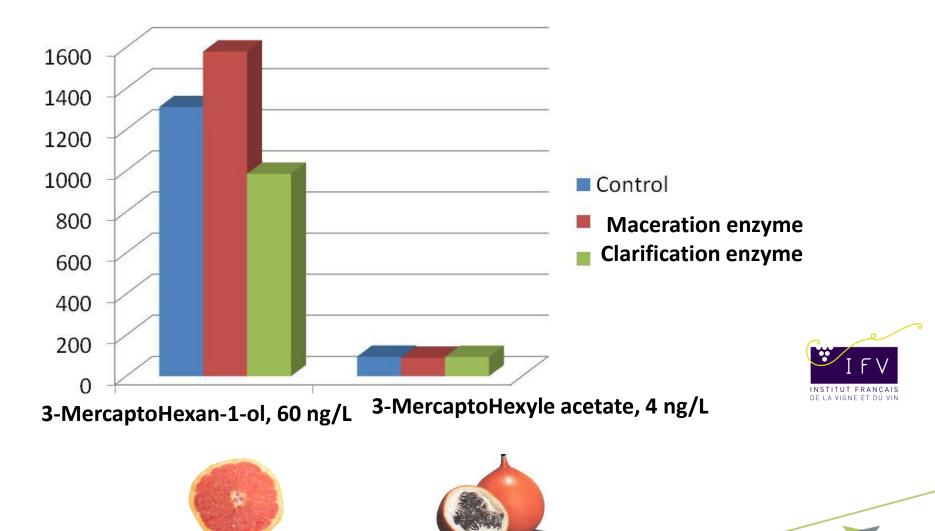
Application of complex pectinases for grape skin contact



Maceration enzymes and their impact on white wine aroma : example Sauvignon blanc



Maceration enzymes and their impact on white wine aroma : example Sauvignon blanc



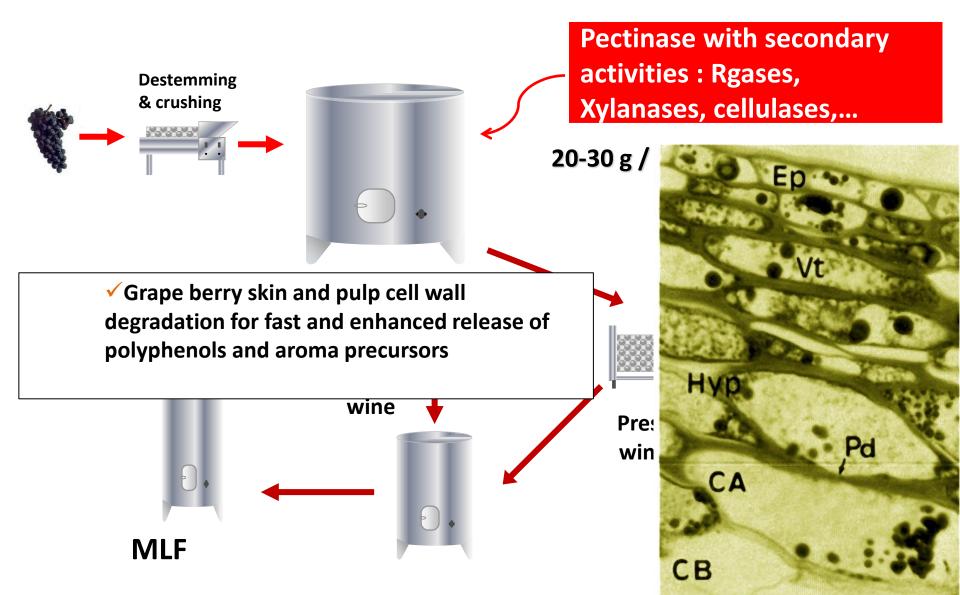
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Quality enhancer enzymes

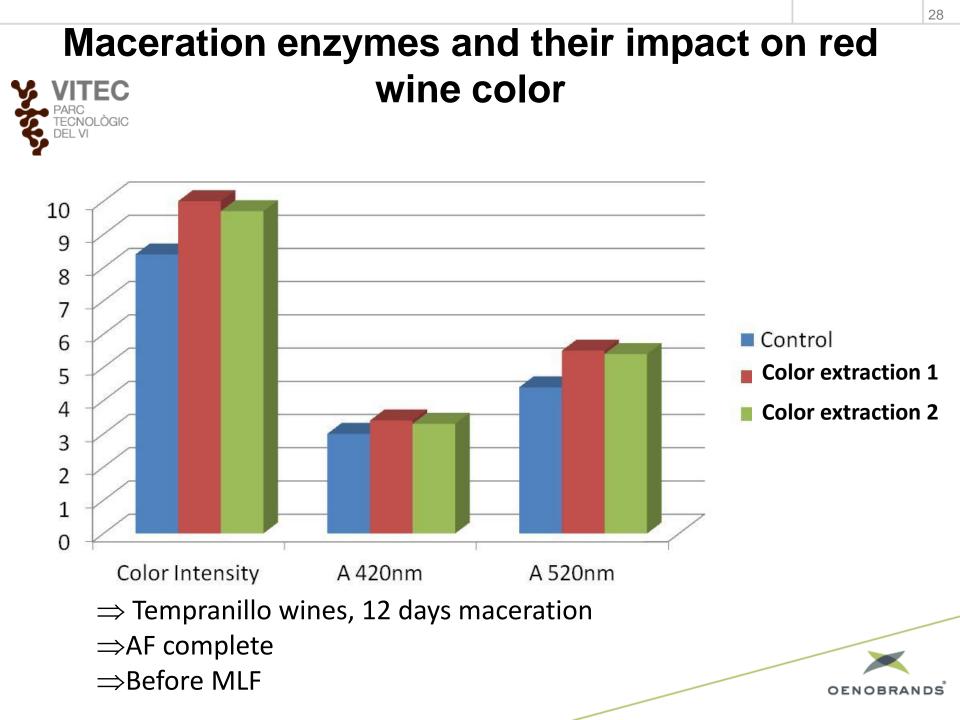
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Application of red wine maceration enzymes



Maceration enzymes and their impact on red wine polyphenols TEC 2,5 2 Control 1,5 **Color extraction 1 Color extraction 2** 1 0,5 0 Tannins (g/l) Anthocyanins (g/l) \Rightarrow Tempranillo wines, 12 days maceration \Rightarrow AF complete \Rightarrow Before MLF OENOBRANDS

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29 Maceration enzymes and their impact on red wine polyphenols Index TEC 60 50 40 Control **Color extraction 1** 30 **Color extraction 2** 20 10 0 Drain wine Press wine \Rightarrow Tempranillo wines, 12 days maceration \Rightarrow AF complete \Rightarrow Before MLF OENOBRANDS

Quality enhancer enzymes

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Glycosylated grape aroma precursors

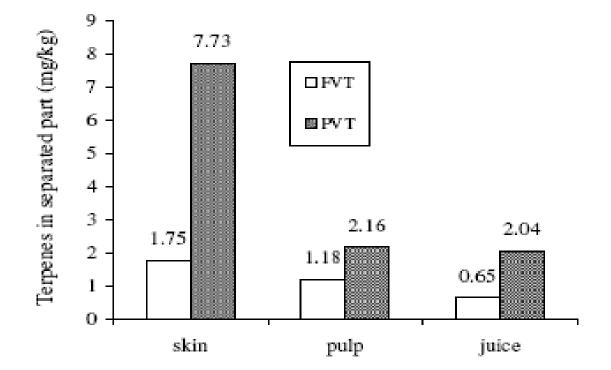
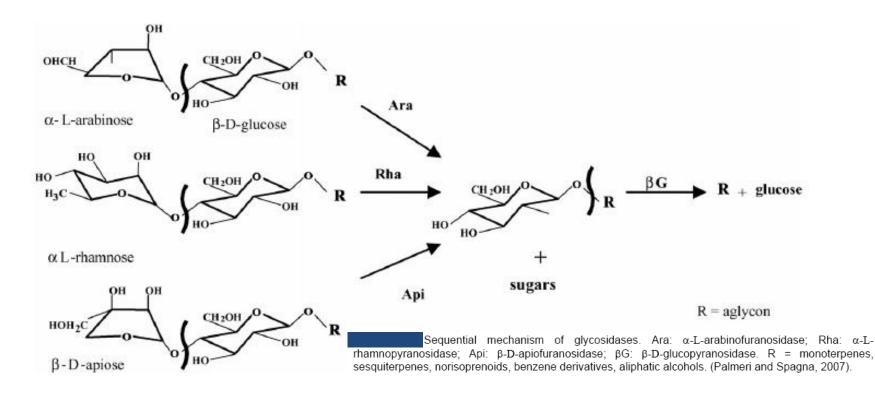
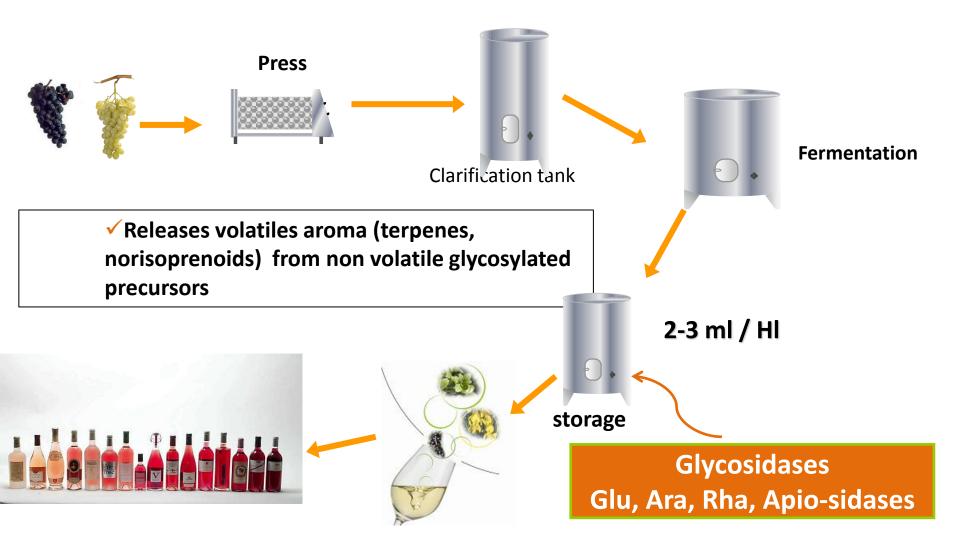


Fig. 1. Content of free and potentially volatile terpenes in grape variety Muscat Italia

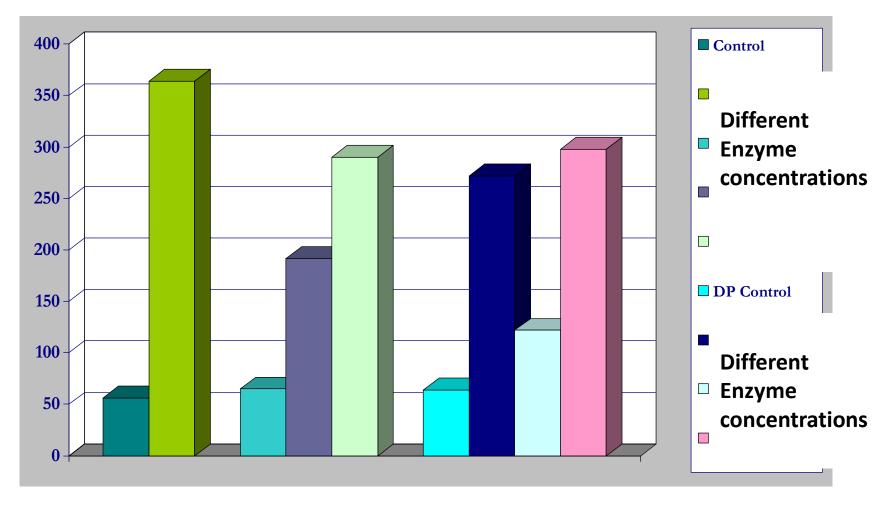
Glycosylated grape aroma precursors : sequential enzyme hydrolysis



Application of Glycosidases



Enzyme induced release of geraniol from its glycosylated precursors in a Muscat wine



Quality enhancers

Problem solving tools

Some debates ongoing



Problem solving enzymes

Problem solved	Enzyme	Applied to processing step	Benefits for winemakers
Spoilage by lactic bacteria	Lysozyme	Fermentation	Avoid spoilage due to heterofermentative lactic bacteria
Excess of ethyl carbamate	Urease	Wine	Analytical profile No real market

Quality enhancers

Problem solving tools

Some debates ongoing



New regulation developments and ongoing Discussions

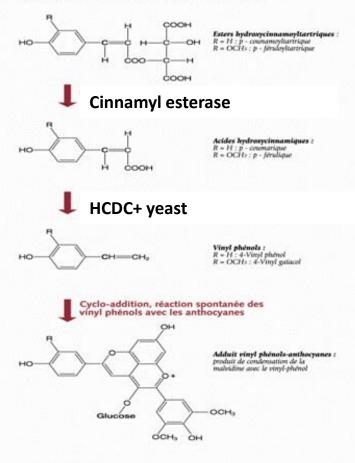
Proposed for aproval	Debate ongoing
Proteases and the prevention of protein haze in wines	Cinnamyl esterase and the prevention of spoilage by <i>Brettanomyces</i>

No consensus found



ongoing discussion : Cinamyl esterase and red winemaking

SYNERGIE LEVURE/ENZYME : stabilisation de la couleur



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- cinnamyl esterase and HCDC activity of POF(+) yeast form vinyl phenols
- In red winemaking spontaneous cycloaddition with anthocyanins to form stable pigments
- partial prevention of ethyl phenol formation by the spoilage yeast *Brettanomyces bruxellensis*





RAPIDASE

RAPIDASE* Expression Aroma
RAPIDASE* Batonnage
RAPIDASE* Revelation Aroma
RAPIDASE* Extra
Color
RAPIDASE* Thermofiash
RAPIDASE* Extra
Fruit Rouge
RAPIDASE* Rosé
RAPIDASE* Extra
RAPIDASE* Flotation
RAPIDASE* Clear
KAPIDASE* Clear

Les enzymen DN vons apportent la transpillité d'espeit la verne taptursonpole a priblite du con lador control en entre du enzeros printeriori altra en l'environne partici la productiva d'un solucita à production denne antigipar estaga i neu su programe delle la BA-, de engenes mus anne antigipar estaga i neu su programe delle la BA-, de engenes mus antigipar estaga i neu su programe delle la BA-, de engenes anne antigipar estaga i neu su programe delle la BA-, de engenes anne antigipar estado de BA queens obser ner parte en entre dopaté, de fabilit, de apartechteriorization estaritarias sun de ménar deux estas dopatés de la bas de públicar, docarries de reactivit que la contros degenes encolter en la decardor de públicar de docardores devides estas de la contros degenes encolter en la decardor de

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Conclusion

enzymes have bright future in winemaking

better understood molecular mechanisms allow design of more "specific" products

